Safety Data Sheet (SDS)

Preparation Date  2011/08/05
Revision Date  2014/01/17

Section 1 – CHEMICALS AND COMPANY IDENTIFICATION
Chemical Identifier  OPF6—X
Product Code  OPF6X00001
Company Name  PENTEL CO., LTD.
Address  7–2, KOAMICHO, NIHONBASHI, CHUO–KU, TOKYO
Company Contact  QUALITY ASSURANCE DEPARTMENT I
Phone Number  048–928–6668
Fax Number  048–928–9190
Mail Address  hinpo@pentel.co.jp
Emergency Phone Number  048–928–6668
Recommended Use and Restriction on Use  ink

Section 2 – HAZARDS IDENTIFICATION
GHS Classification

Physicochemical Hazards  Flammable liquids Category 2
Health Hazards  Skin corrosion/irritation Category 2
                 Serious eye damage/eye irritation Category 2B
                 Specific target organ toxicity (single exposure) Category 3(narcotic effect; respiratory tract irritation)
                 Specific target organ toxicity (repeated exposure) Category 1(liver)
Environmental Hazards  Hazard to the aquatic environment (acute hazard) Category 1
                 Hazard to the aquatic environment (long-term hazard) Category 2
                 Other hazards than mentioned above are Not applicable or No data available.

GHS Label Elements

Symbols

Signal Word  Danger
Hazard Statements  H315+H320 Causes skin and eye irritation
                   H225 Highly flammable liquid and vapour
                   H400 Very toxic to aquatic life
                   H335 May cause respiratory irritation
                   H336 May cause drowsiness and dizziness
                   H372 Causes damage to liver through prolonged or repeated exposure
                   H411 Toxic to aquatic life with long lasting effects

Precautionary Statements
Prevention  Keep container tightly closed.(P233)
Avoid breathing gas.(P261)
Avoid breathing mist, vapours and spray.(P261)
Avoid breathing dust and fume.(P261)
Use only non-sparking tools.(P242)
Wash hand thoroughly after handling.(P264)
Do not eat, drink or smoke when using this product.(P270)
Use only outdoors or in a well-ventilated area.(P271)
Avoid release to the environment.(P273)
Wear protective gloves.(P280)
Wear eye protection and face protection.(P280)
Use personal protective equipment as required.(P281)

Response
Precautionary Statements
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.(P304+P340)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338)
Get medical advice and attention if you feel unwell.(P314)
If skin irritation or rash occurs, get medical advice and attention.(P333+P313)
If eye irritation persists: Get medical advice and attention.(P337+P313)

Storage
Precautionary Statements
Store in a well-ventilated place keeping container tightly closed.(P403+P233)
Store locked up.(P405)
Dispose of contents and container in accordance with local, regional and national regulations (to be specified).(P501)

### INFORMATION ON INGREDIENTS

#### Distinction of Substance or Mixture

<table>
<thead>
<tr>
<th>Chemical Name or Generic Name</th>
<th>Concentration or Its Ranges</th>
<th>Formula</th>
<th>ENCS No./ISHL No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propyleneglycol monomethylether acetate</td>
<td>25%</td>
<td>(2)–3144</td>
<td>Existing</td>
</tr>
<tr>
<td>Heptane</td>
<td>13%</td>
<td>CH₃(CH₂)₅CH₃</td>
<td>(2)–7</td>
</tr>
<tr>
<td>Methylcyclohexane</td>
<td>14%</td>
<td>C₇H₁₄</td>
<td>(3)–2230</td>
</tr>
<tr>
<td>Copper</td>
<td>25.5%</td>
<td>Cu</td>
<td>Unknown</td>
</tr>
</tbody>
</table>

Impurities and/or Stabilizing Additives which Contribute to the

No information available

### FIRST AID MEASURES

#### Inhalation

Remove person to fresh air and keep comfortable for breathing.
Get medical advice and attention if you feel unwell.

#### Skin Contact

Take off or dispose of all polluted clothes.
Wash with plenty of soap and water.
Immediately rinse skin with water. If skin irritation or rash occurs, get medical advice and attention. Get medical advice and attention if you feel unwell.

**Eye Contact**
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a doctor if you feel unwell. When the ocular stimulation lasts, Seek medical treatment and advice.

**Ingestion**
Rinse mouth. Do NOT induce vomiting. Get medical advice and attention if you feel unwell.

### Section 5 – FIRE FIGHTING MEASURES
**Extinguishing Media**
Dry chemicals, CO2, water spray or regular foam. Straight streams.

**Protection of Fire Figther**
In fire fighting, wear respiratory protection and chemical protective clothing.

### Section 6 – ACCIDENTAL RELEASE MEASURES
**Personal Precautions,**
Wear appropriate personal protective equipment

**Protective Equipment and Emergency Procedures**
(Refer to “Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION”) and avoid inhalation or contact with eyes and skin.

**Environmental**
Do not release into the environment. Pay attention not to cause the influence on the environment by discharging into rivers. This product is water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water. Stop leak if you can do it without risk.

**Methods and Equipment for Containment and Cleaning up**
Allow material to solidify, and scrape up. After removal, flush contaminated area thoroughly with water. Absorb or cover with dry earth, sand or other non-combustible material and transfer to Vacuum or sweep up material and place in a disposal container. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Remove from water surface by skimming or with suitable absorbents. Do not use dispersants.

**Prevention Measures for Secondary Accidents**
Prevent flowing into drain, sewage, basement, and closed area. Remove thoroughly since the smooth and slippery surface will be formed on the floor.

### Section 7 – HANDLING AND STORAGE
**Handling Technical Measures**
Provide ventilation system and use necessary personal protective equipment as described in “Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION”.

**Precautions for Safe Handling**
Do not eat, drink or smoke when using this product.
Wash hand thoroughly after handling.
Do not breathe mist, vapours and spray.
Use exhaust ventilation.
Handle at a well-ventilated place.
Protect from high temperature and direct sunlight.

Prevents Handling of Incompatible Substances or Mixtures

Refer to “Section 10 – STABILITY AND REACTIVITY”.

Storage Precautionary Statements

Technical Measures

The storage facility should be provided with necessary lighting, lighting equipment, and ventilator to store and handle dangerous goods.
Refer to “Section 10 – STABILITY AND REACTIVITY”.
Have containers keep away from direct sunlight and heat.
Store in a well-ventilated and cool place keeping container tightly closed.
Keep away from heat.

Material Used in Packaging/Container

Use containers prescribed in the “Fire Service Law (Japan)” and the “UN Transport Regulations”.

Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls

Take precautionary measures against static discharge.
Use explosion-proof electrical, ventilating and lighting equipment.
Install ventilation system to keep exposure to airborne contaminants below the exposure limit if vapor, fume, mist generates in the process handling at elevated temperature.
Install ventilation system to keep exposure to airborne contaminants below the exposure limit if gas generates in the process handling at elevated temperature.
Good general ventilation should be sufficient to control airborne levels.
Facilities storing or utilizing this product should be equipped with an eyewash facility and safety shower.

Personal Protective Equipment

Respiratory Protection

Wear an adequate protective apparatus for respiratory organs.

Hand Protection

Use personal gloves as required.

Eye Protection

Wear eye protection.

Protection glasses (ordinary glasses, ordinary glasses with side shields, and goggles).

Skin and Body Protection

Wear face protection.

Use personal protective clothing and face protection as required.

Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical State liquid

Form liquid

Colour gold

Odour aromatic

Odour threshold No data available
pH: No data available
Melting Point/Freezing Point: No data available
Initial Boiling Point and Boiling Ranges: No data available
Flash Point: \(-10.5^\circ\text{C (Tag Closed Cup)}\)
Evaporation Rate: No data available
Flammability (solid, gas): No data available
Flammability or Explosive Lower Limit: No data available
Upper Limit: No data available
Vapour Pressure: No data available
Vapour Density: No data available
Specific Gravity (Density): No data available
Partition Coefficient : n- Octanol/Water: No data available
Auto-Ignition: No data available
Decomposition: No data available
Temperature: No data available
Viscosity: No data available
Kinematic viscosity: No data available
Flammability or Explosive Limits: No data available

Section 10 – STABILITY AND REACTIVITY
Reactivity: No data available
Chemical stability: No data available
Possibility of Hazardous Reaction: No data available
Conditions to Avoid: No data available
Imcompatible Substances or Mixtures: No data available
Hazardous Decomposition Products: No data available

Section 11 – TOXICOLOGICAL INFORMATION
Acute Toxicity: No information available
Skin Corrosion/Irritation: No data available
Serious eye damage/eye irritation: No data available
Respiratory or Skin Sensitization: No data available
Germ Cell Mutagenicity: No data available
Carcinogenicity: No data available
Reproductive Toxicity: No data available
Specific target organ toxicity (single exposure): No data available
Specific target organ toxicity (repeated exposure): No data available
Aspiration Hazard: No data available

Section 12 – ECOLOGICAL INFORMATION
Hazard to the aquatic environment (acute): No data available
Hazard to the aquatic environment (long-term hazard): No data available
Hazard to the ozone layer: No data available
Section 13 – DISPOSAL CONSIDERATIONS

Residual Waste

Disposal should be in accordance with applicable regulations and standards by the respective local governments.
Commission a waste disposal company, or a local public body who are licensed by local or regional government, to dispose of the material.
When commissioning the disposal to a disposal company, notify the danger and toxicity thoroughly to the company.
Do not release waste liquid containing the product and used water for cleansing into rivers, etc., or do not discharge the concerned wastes intact for reclamation.

Contaminated Container and Packaging

Recycle containers after cleansing, or carry out the disposal under the related laws and regulations and the standards of the local governments.
In case of disposal of empty containers, remove the content thoroughly.

Section 14 – TRANSPORT INFORMATION

International Regulations

| Regulatory Information by Sea UN No. | 1263 |
| Proper Shipping Class | 3 |
| Packing Group | II |
| Marine Pollutant | Not applicable |
| Transport in bulk according to MARPOL 73/78,Annex II, and the IBC code | |

Regulatory Information by Air UN No. | 1263 |
Proper Shipping Class | 3 |
Packing Group | II |
Marine Pollutant | Not applicable |

Conform to the provisions of IMO.

Regulations in Japan

Regulatory Information by Road or Rail

Conform to the provisions of ICAO/IATA.

Regulatory Information by Sea UN No. | 1263 |
Proper Shipping Name. | PAINT |
Class | 3 |
Packing Group | II |
Marine Pollutant | Not applicable |
Transport in bulk according to MARPOL 73/78,Annex II, and the IBC code | |

Regulatory Information by Air UN No. | 1263 |

Conform to the provisions of the Ship Safety Law.
Proper Shipping Name.  PAINT
Class 3
Packing Group II

Emergency Response Guide Number Not applicable

Section 15 – REGULATORY INFORMATION
Regulatory information with regard to this product in your country or in your region should be examined by your own responsibility.

Section 16 – OTHER INFORMATION
Information Contact No information available
Other Property This information is furnished without warranty express or implied.
This information is believed to be accurate to the best knowledge of PENTEL Co., Ltd. but not assumes legal responsibility for use of or reliance upon this information.
Safety Data Sheet (SDS)

Preparation Date  2011/08/05
Revision Date  2014/01/17

Section 1 – CHEMICALS AND COMPANY IDENTIFICATION
Chemical Identifier  OPF6—Z
Product Code  OPF6Z00001
Company Name  PENTEL CO., LTD.
Address  7–2,KOAMICHO,NIHONBASHI,CHUO–KU,TOKYO
Company Contact  QUALITY ASSURANCE DEPARTMENT I
Phone Number  048–928–6668
Fax Number  048–928–9190
Mail Address  hinpo@pentel.co.jp
Emergency Phone Number  048–928–6668
Recommended Use and Restriction on Use  ink


Section 2 – HAZARDS IDENTIFICATION

GHS Classification
Physicochemical Hazards  Flammable liquids Category 2
Health Hazards  Acute toxicity – oral Category 4
Acute toxicity – inhalation (vapour) Category 2
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2B
Specific target organ toxicity (single exposure) Category 3(narcotic effect)
Specific target organ toxicity (repeated exposure) Category 1(lung)

Environmental Hazards  Hazard to the aquatic environment (acute hazard) Category 1
Hazard to the aquatic environment (long-term hazard) Category 2
Other hazards than mentioned above are Not applicable or No data available.

GHS Label Elements

Symbols

Signal Word  Danger

Hazard Statements  H315+H320 Causes skin and eye irritation
H225 Highly flammable liquid and vapour
H400 Very toxic to aquatic life
H302 Harmful if swallowed
H330 Fatal if inhaled
H336 May cause drowsiness and dizziness
H372 Causes damage to lung through prolonged or repeated exposure

Precautionary Statements
Prevention
Precautionary Statements
Avoid breathing gas.(P261)
Avoid breathing mist, vapours and spray.(P261)
Avoid breathing dust and fume.(P261)
Keep container tightly closed.(P233)
Use only non–sparking tools.(P242)
Wash hand thoroughly after handling.(P264)
Do not eat, drink or smoke when using this product.(P270)
Use only outdoors or in a well–ventilated area.(P271)
Avoid release to the environment.(P273)
Wear protective gloves.(P280)
Wear eye protection and face protection.(P280)
Use personal protective equipment as required.(P281)
Response
Precautionary Statements
Immediately call a doctor.(P310)

Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name or Generic Name</th>
<th>Concentration or Its Ranges</th>
<th>Formula</th>
<th>ENCS No./ISHL No. ENCS No.</th>
<th>ISHL No.</th>
<th>CAS RN</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>5%</td>
<td>CH₃(CH₂)₅CH₃</td>
<td>(2)–7</td>
<td>Existing</td>
<td>142–82–5</td>
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<tr>
<td>Methylcyclohexane</td>
<td>45%</td>
<td>C₇H₁₄</td>
<td>(3)–2230</td>
<td>Existing</td>
<td>108–87–2</td>
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<tr>
<td>Ethylcyclohexane</td>
<td>5%</td>
<td>C₈H₁₆</td>
<td>(3)–2231</td>
<td>Existing</td>
<td>1678–91–7</td>
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<tr>
<td>Tributyl phosphate</td>
<td>5%</td>
<td>[CH₃(CH₂)₃O]₃PO</td>
<td>(2)–2021,(9)–2000</td>
<td>Existing</td>
<td>126–73–8</td>
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</tbody>
</table>

Impurities and/or Stabilizing Additives which Contribute to the mixture
No information available
Section 4 – FIRST AID MEASURES

Inhalation
Remove person to fresh air and keep comfortable for breathing.
Get medical advice and attention if you feel unwell.

Skin Contact
Take off or dispose of all polluted clothes.
Immediately rinse skin with water.
Get medical advice and attention if you feel unwell.
Wash with plenty of soap and water.
If skin irritation or rash occurs, get medical advice and attention.

Eye Contact
Call a doctor if you feel unwell.
Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do.
Continue rinsing.
When the ocular stimulation lasts, Seek medical treatment and advice.

Ingestion
Rinse mouth. Do NOT induce vomiting.
Get medical advice and attention if you feel unwell.

Section 5 – FIRE FIGHTING MEASURES

Extinguishing Media
Dry chemicals, CO2, water spray or regular foam.

Unsuitable Extinguishing Media
Straight streams.

Protection of Fire Figther
In fire fighting, wear respiratory protection and chemical protective clothing.

Section 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures
Wear appropriate personal protective equipment
(Refer to “Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION”) and avoid inhalation or contact with eyes and skin.

Environmental
Do not release into the environment.
Pay attention not to cause the influence on the environment by discharging into rivers.
This product is water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water.
Stop leak if you can do it without risk.

Methods and Equipment for Containment and Cleaning up
Small spills; cover with DRY earth, DRY sand, or other non-combustible material followed with plastic sheet to minimize spreading or contact with rain.
Allow material to solidify, and scrape up.
After removal, flush contaminated area thoroughly with water.
Absorb or cover with dry earth, sand or other non-combustible material and transfer to Vacuum or sweep up material and place in a disposal container.
Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container.
Remove from water surface by skimming or with suitable absorbents. Do not use dispersants.
Prevention Measures for Secondary Accidents
Prevent flowing into drain, sewage, basement, and closed area.
Remove thoroughly since the smooth and slippery surface will be formed on the floor.

Section 7 – HANDLING AND STORAGE
Handling
Technical Measures
Provide ventilation system and use necessary personal protective equipment as described in “Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION”.

Precautions for Safe Handling
Use only outdoors or in a well-ventilated area.

Do not eat, drink or smoke when using this product.
Wash hand thoroughly after handling.
Avoid contact with skin.
Do not breathe mist, vapours and spray.
Avoid contact with eyes.
Use exhaust ventilation.
Handle at a well-ventilated place.
Protect from high temperature and direct sunlight.

Prevents Handling of Incompatible Substances or Mixtures
Refer to “Section 10 – STABILITY AND REACTIVITY”.

Storage Precautionary Statements
Technical Measures
Store in a well-ventilated place keeping container tightly closed.
The storage facility should be provided with necessary lighting, lighting equipment, and ventilator to store and handle dangerous goods.
Refer to “Section 10 – STABILITY AND REACTIVITY”.
Have containers keep away from direct sunlight and heat.
Store in a well-ventilated and cool place keeping container tightly closed.
Keep away from heat.
Store locked up.

Material Used in Packaging/Container Law (Japan)” and the “UN Transport Regulations”.

Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION
Engineering Controls
Good general ventilation should be sufficient to control airborne levels.
Use explosion-proof electrical, ventilating and lighting equipment.
Take precautionary measures against static discharge.
Install ventilation system to keep exposure to airborne contaminants below the exposure limit if vapor, fume, mist generates in the process handling at elevated temperature.
Install ventilation system to keep exposure to airborne contaminants below the exposure limit if gas generates in the process handling at elevated temperature.
Facilities storing or utilizing this product should be equipped with an eyewash facility and safety shower.

Personal Protective Equipment

Respiratory Protection
Wear an adequate protective apparatus for respiratory organs.

Hand Protection
Use personal gloves as required.

Eye Protection
Wear eye protection. Protection glasses (ordinary glasses, ordinary glasses with side shields, and goggles).

Skin and Body Protection
Wear face protection.

Use personal protective clothing and face protection as required.

Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical State liquid
Form liquid

Odour aromatic
Odour threshold No data available
pH No data available
Melting Point/Freezing Point No data available
Initial Boiling Point and Boiling Ranges No data available

Flash Point
-4.5°C (Tag Closed Cup)

Evaporation Rate No data available
Flammability (solid, gas) No data available
Flammability or Explosive Lower Limit No data available
Limits
Upper Limit No data available

Vapour Pressure No data available
Vapour Density No data available
Specific Gravity (Density) No data available
Partition Coefficient : n- Octanol/Water No data available
Auto-Ignition No data available
Decomposition No data available
Temperature No data available
Viscosity No data available
Kinematic viscosity No data available
Flammability or Explosive Limits No data available

Section 10 – STABILITY AND REACTIVITY

Reactivity No data available
Chemical stability No data available
Possibility of Hazardous Reaction No data available
Conditions to Avoid No data available
Incompatible Substances or Mixtures No data available
Hazardous Decomposition Products No data available

Section 11 – TOXICOLOGICAL INFORMATION

Acute Toxicity No information available
Skin Corrosion/Irritation No data available
Serious eye damage/eye irritation No data available
<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
<th>Value</th>
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</thead>
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<tr>
<td>Respiratory or Skin</td>
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<td>Sensitization</td>
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<td>Germ Cell Mutagenicity</td>
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<td>Carcinogenicity</td>
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<tr>
<td>Reproductive Toxicity</td>
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<tr>
<td>Specific target organ toxicity (single exposure)</td>
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<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
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<tr>
<td>Aspiration Hazard</td>
<td>No data available</td>
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<tr>
<td><strong>Section 12 – ECOLOGICAL INFORMATION</strong></td>
<td></td>
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<tr>
<td>Hazard to the aquatic environment (acute)</td>
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<tr>
<td>Hazard to the aquatic environment (long-term hazard)</td>
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<tr>
<td>Hazard to the ozone layer</td>
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<tr>
<td><strong>Section 13 – DISPOSAL CONSIDERATIONS</strong></td>
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<td></td>
</tr>
<tr>
<td>Residual Waste</td>
<td>Disposal should be in accordance with applicable regulations and standards by the respective local governments.</td>
<td></td>
</tr>
<tr>
<td>Contaminated Container and Packaging</td>
<td>Recycle containers after cleansing, or carry out the disposal under the related laws and regulations and the standards of the local governments.</td>
<td></td>
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<tr>
<td><strong>Section 14 – TRANSPORT INFORMATION</strong></td>
<td></td>
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<tr>
<td>International Regulations</td>
<td>Conform to the provisions of IMO.</td>
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<tr>
<td>Regulatory Information by Sea UN No.</td>
<td>1263</td>
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<tr>
<td>Proper Shipping Class</td>
<td>PAINT</td>
<td></td>
</tr>
<tr>
<td>Packing Group</td>
<td>II</td>
<td></td>
</tr>
<tr>
<td>Marine Pollutant</td>
<td>Not applicable</td>
<td></td>
</tr>
<tr>
<td>Transport in bulk according to MARPOL 73/78,Annex II, and the IBC code</td>
<td>Not applicable</td>
<td></td>
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<tr>
<td>Regulatory Information by Air UN No.</td>
<td>1263</td>
<td></td>
</tr>
<tr>
<td>Proper Shipping Class</td>
<td>PAINT</td>
<td></td>
</tr>
<tr>
<td>Packing Group</td>
<td>II</td>
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Regulations in Japan

Regulatory Information by Road or Rail
Regulatory Information by Sea
UN No. 1263
Proper Shipping Name. PAINT
Class 3
Packing Group II
Marine Pollutant Not applicable
Transport in bulk according to MARPOL 73/78, Annex II, and the IBC code
Regulatory Information by Air
UN No. 1263
Proper Shipping Name. PAINT
Class 3
Packing Group II

Emergency Response
Guide Number Not applicable

Section 15 – REGULATORY INFORMATION
Regulatory information with regard to this product in your country or in your region should be examined by your own responsibility.

Section 16 – OTHER INFORMATION
Information Contact
Other Property
No information available
This information is furnished without warranty express or implied.
This information is believed to be accurate to the best knowledge of PENTEL Co., Ltd. but not assumes legal responsibility for use of or reliance upon this information.